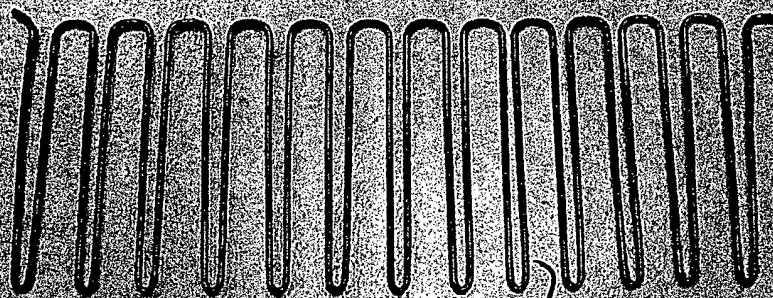
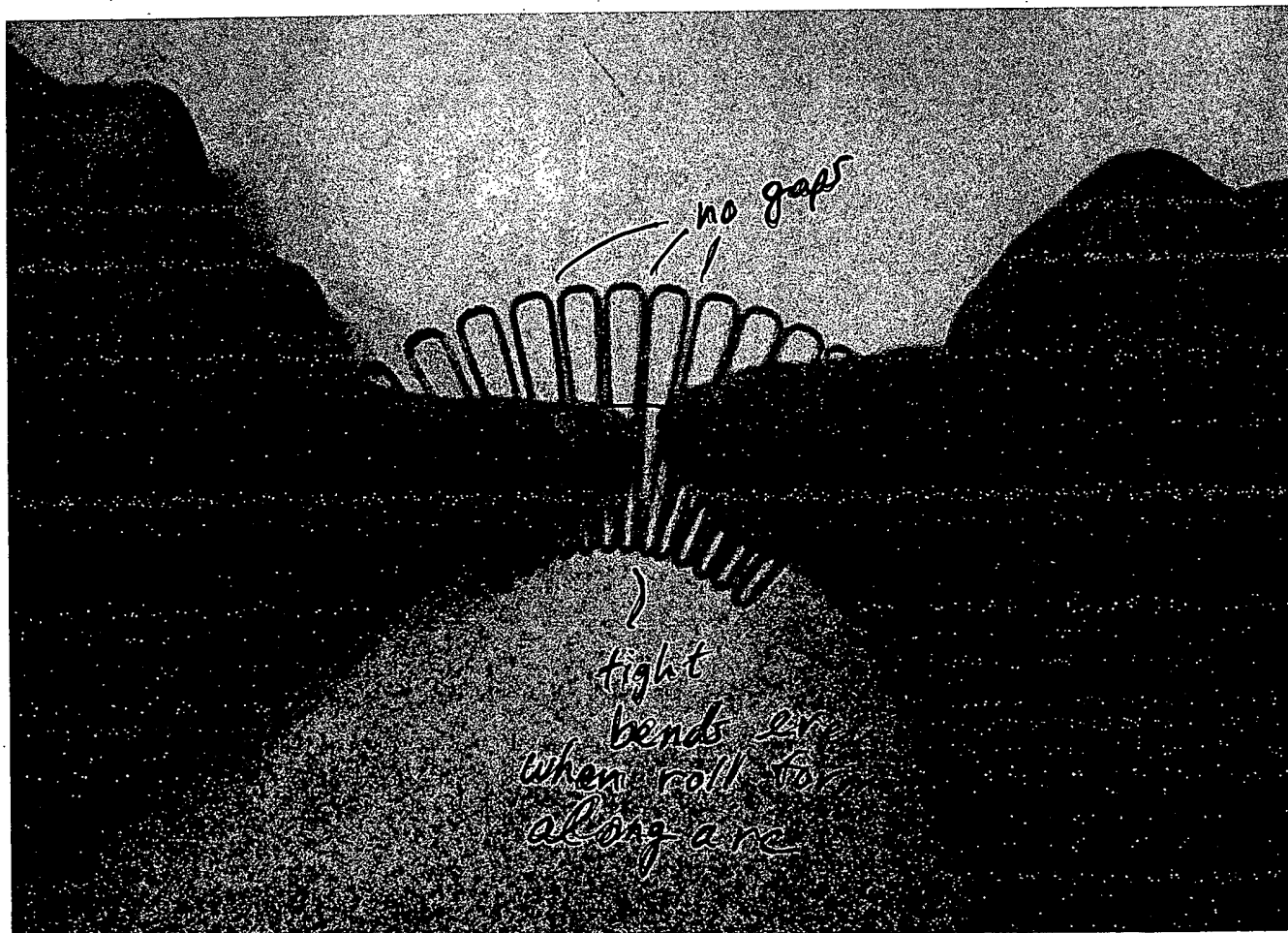


Present Invention



Continuous pre-form
strand of invention

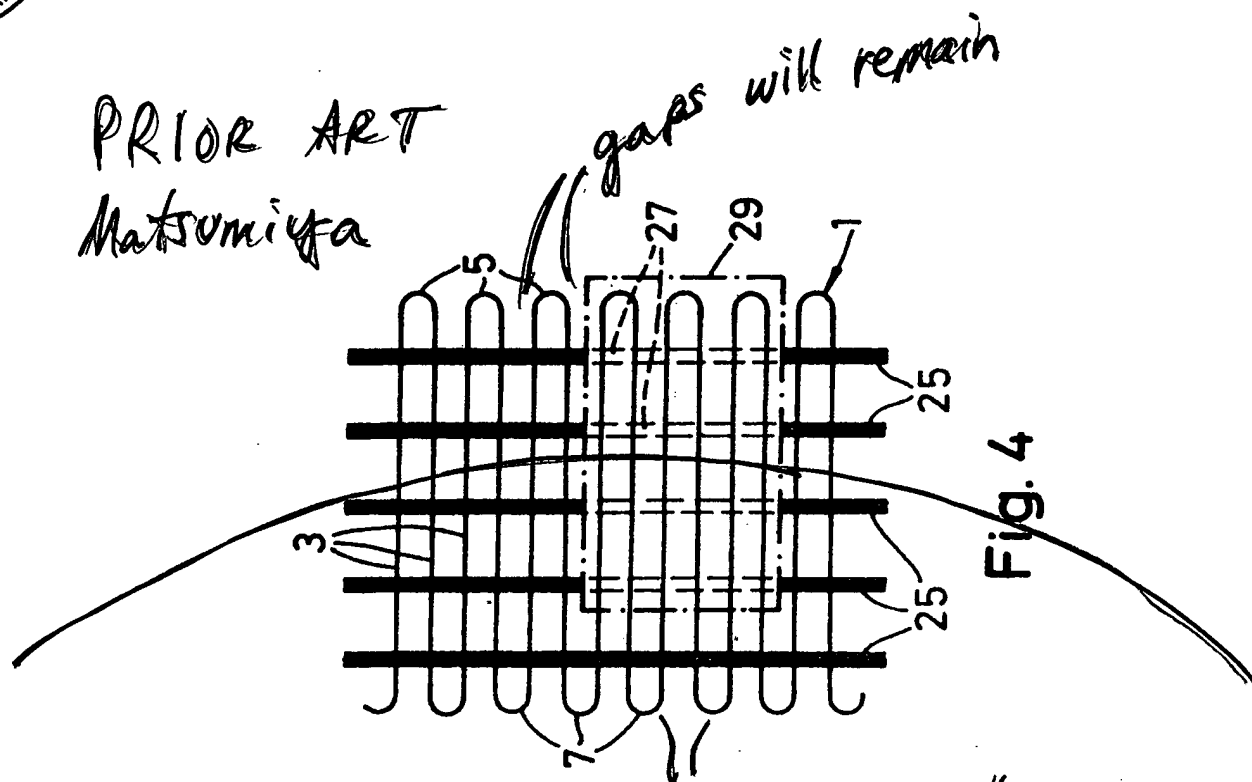
inwardly tapered
to allow tight
bends



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PRIOR ART
Matsumiya



bends will touch when
roll formed in arc line
because clips are not
tapered inwardly

Fig. 4 of Matsumiya

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